

CT-2738 8 channels relay output 1A/30VDC/30W

1 Module features

- ◆ 8-channel relay normally on output
- ◆ 8 LED channel indicators
- ◆ Low on resistance ($\leq 100\text{m}\Omega$)
- ◆ With isolation between channels
- ◆ Built-in TVS bidirectional diode, built-in RC circuit
- ◆ Resistive and inductive loads can be connected

2 Technical Parameters

General Parameters	
Power Consumption	Max.299mA@5.0VDC
Isolation	I/O channel to internal Bus isolation voltage AC 500V Isolation voltage between channels AC 500V
Field Power	Not used
Wiring	Max.: AWG 18 Min.: AWG 24
Installation	35mm DIN-Rail
Size	115*14*75mm
Weight	65g
Environment Specification	
Operating Temperature of Vertical Installation	-35°C~50°C
Operating Temperature of Horizontal Installation	-35°C~60°C
Relative Humidity	5~ 95%RH (No Condensation)
Storage Temperature	-40°C~85°C
Storage Humidity	5~ 95%RH (No Condensation)
Manufacturing Test Temperature	-40°C~75°C
Ingress Protection Rating	IP20
Vibration Resistance	Comply with IEC 61131-2 and EC 60068-2-6
Impact resistance	Comply with IEC 61131-2 and IEC 60068-2-27
EMC Performance	Comply with IEC 61131-2 and IEC 61000-4
Output Parameter	
Channel Number	8 channel Relay normally on output
LED Indicator	8 channel output LED Indicator
Max. Switching Current	Resistive load: 1A Inductive load: 1A
Max. Switching Voltage	30VDC
Max. Switching Power	30W
Switching Frequency	Resistive load: Max 2Hz Inductive load: Max 0.5Hz
Contact Resistance	≤100mΩ
Output Delay	ON to OFF: Max.10ms OFF to ON: Max.10ms
Mechanical Endurance	2x10 ⁷
Electricity Endurance	1x10 ⁵
Vibration	10Hz~55Hz 1.5mm Double vibration amplitude

Impact	Stability: 98m/s ² Strength: 980m/s ²
Load type	GENERAL USE LOADS, PILOT DUTY LOADS

WARNING

UNEXPECTED EQUIPMENT OPERATION

Do not exceed any of the ratings specified in the environmental and electrical characteristics table.

Failure to follow instructions specified by the manufacturer may result in serious consequences such as death, personal injury, or damage to equipment since the protection provided by the equipment may be impaired.

AVERTISSEMENT

FONCTIONNEMENT INATTENDU DE L'EQUIPEMENT

Ne dépassez aucune évaluation spécifiée dans le tableau de caractéristiques environnementales et électriques.

Le fait de ne pas suivre les instructions peut entraîner une défaillance de la protection fournie par l'équipement, ce qui peut entraîner des conséquences graves, comme des blessures ou des dommages à l'équipement.

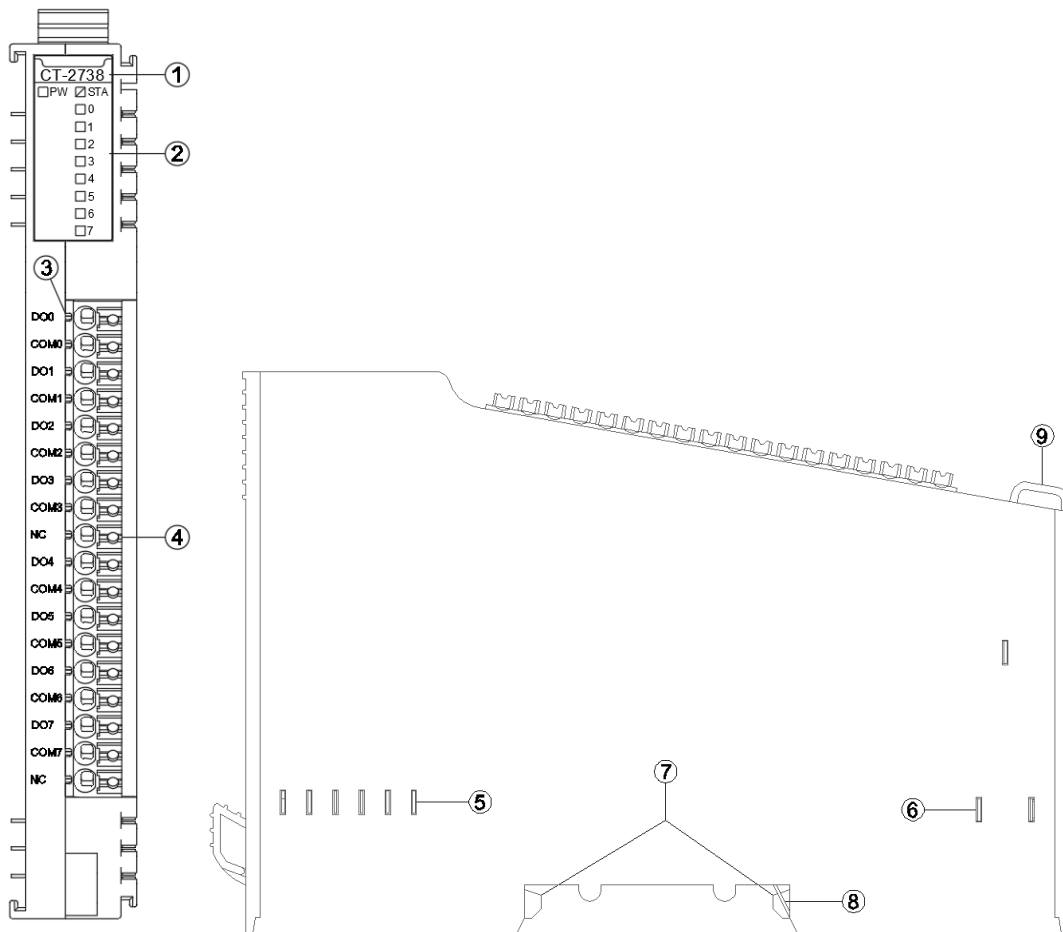
NOTE

BECAUSE THE CT-2738 MODULE IS RATED AT 1A SWITCHING CURRENT, IF THE LOAD IS AN INDUCTIVE LOAD OR A CAPACITIVE LOAD, THE INSTANTANEOUS SWITCHING CURRENT IS TOO LARGE AND EXCEEDS THE RATED VALUE, WHICH MAY CAUSE THE RELAY CONTACTS TO STICK. IF THE LOAD OF CT-2738 IS AN INDUCTIVE LOAD OR A CAPACITIVE LOAD, IT IS RECOMMENDED TO TAKE THE FOLLOWING PROTECTIVE MEASURES:

- **IF THE LOAD TYPE IS RESISTIVE LOAD, PLEASE REFER TO FIGURE 1 IN SECTION 4 FOR THE WIRING DIAGRAM.**
- **IF THE LOAD TYPE IS INDUCTIVE LOAD, REVERSE DIODES CAN BE INCORPORATED AT BOTH ENDS OF THE COIL OF THE INDUCTIVE LOAD TO PROVIDE A FREEWHEELING CIRCUIT FOR THE REVERSE EMF, PLEASE REFER TO FIGURE 2 IN CHAPTER 4 FOR THE WIRING DIAGRAM.**
- **IF THE LOAD TYPE IS CAPACITIVE LOAD, THE NTC CURRENT LIMITING RESISTOR CAN BE CONNECTED IN SERIES IN THE CIRCUIT OF THE RELAY CONTROL LOAD TO SUPPRESS THE INSTANTANEOUS INRUSH CURRENT AT POWER-ON TO PROTECT THE RELAY CONTACT, PLEASE REFER TO FIGURE 3 IN CHAPTER 4 FOR THE WIRING DIAGRAM.**

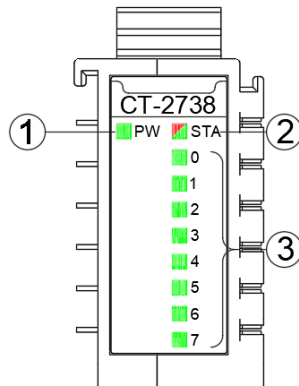
FAILURE TO FOLLOW THE INSTRUCTIONS MAY RENDER THE PROTECTION PROVIDED BY THE DEVICE NULL AND MAY RESULT IN MINOR BODILY INJURY OR DAMAGE TO THE DEVICE.

3 Hardware Interface



- ① Module Type
- ② State indicator
- ③ N/A
- ④ Wiring Terminal and identification
- ⑤ Internal Bus
- ⑥ Field Power
- ⑦ Buckle
- ⑧ Grounding Spring Sheet
- ⑨ Fixed Wiring Harness

3.1 LED Indicator definition



- ① Power LED indicator (green)
- ② Module State LED indicator (red/green)
- ③ Output channel LED indicator (green)

PW Power State (RED)	Definition
ON	Internal bus Power Normal
OFF	Internal bus Power Failure
STA Module State (RED/GREEN)	Definition
Green slow flash (2.5Hz)	Module internal bus is not started
Red slow flash (2.5Hz)	Module internal bus offline
ON (GREEN)	Operation normal
Flash(2.5Hz) (RED/GREEN)	Upgrading mode
Flash(10Hz) (RED/GREEN)	Firmware Update
Double Flash (RED)	Module Exception, has been soft-restarted
0-7 channel LED indicator (GREEN)	Definition
ON	Output signal valid
OFF	Output signal invalid

⚠ WARNING

UNEXPECTED EQUIPMENT OPERATION

By viewing the PW indicator, could determine the power supply status of a module. If the PW is steady green, the power supply is normal. Otherwise, the module cannot work properly.

When the module is initially powered on, there will be 3S for the backplane bus connection. After the backplane bus is initialized, STA is in the green steady state. If STA is in the green blinking state, it indicates that the backplane bus has not been initialized, and it needs to be powered off and restarted for re-initialization.

STA abnormal working state occurs during the normal operation of the module, please check the firmware version information of all modules, and consult ODOT technical support for details.

If a module is upgraded, check that all modules are in the normal state after the upgrade. Otherwise, an exception may occur.

Failure to follow instructions specified by the manufacturer may result in serious

consequences such as death, personal injury, or damage to equipment since the protection provided by the equipment may be impaired.

AVERTISSEMENT

FONCTIONNEMENT INATTENDU DE L'EQUIPEMENT

En regardant l'état de l'indicateur de PW, jugez l'état d'alimentation du module. Le feu vert PW reste allumé et l'alimentation est normale. Autrement, le module ne fonctionnera pas correctement.

Lorsque le module est alimenté initialement, il y aura 3S pour la connexion de bus de backboard. STA est un état vert permanent après l'initialisation du bus de backboard. Si STA est en état de clignotement vert, cela signifie que l'initialisation du bus de backboard n'est pas passée et doit être redémarrée hors tension et réinitialisée.

L'état de fonctionnement anormal de STA se produit pendant le fonctionnement normal du module, veuillez vérifier les informations de version du firmware de tous les modules, et consulter le support technique ODOT pour plus de détails.

Si le module a une opération de mise à niveau, après l'achèvement de la mise à niveau, le besoin de vérifier que tous les modules sont dans l'état normal avant de courir, sinon il conduira à une exception.

Le fait de ne pas suivre les instructions peut entraîner une défaillance de la protection fournie par l'équipement, ce qui peut entraîner des conséquences graves, comme des blessures ou des dommages à l'équipement.

3.2 Terminal definition

Terminal Number	Definition	Description
1	DO0	Channel 0 output
2	COM0	Channel 0 Common Port
3	DO1	Channel 1 output
4	COM1	Channel 1 Common Port
5	DO2	Channel 2 output
6	COM2	Channel 2 Common Port
7	DO3	Channel 3 output
8	COM3	Channel 3 Common Port
9	NC	Not Connected
10	DO4	Channel 4 output
11	COM4	Channel 4 Common Port
12	DO5	Channel 5 output
13	COM5	Channel 5 Common Port
14	DO6	Channel 6 output
15	COM6	Channel 6 Common Port
16	DO7	Channel 7 output
17	COM7	Channel 7 Common Port
18	NC	Not Connected

WARNING

UNEXPECTED EQUIPMENT OPERATION

Calculate the maximum field power current consumption of a single module based on the actual field load. If the total field power current consumption of all I/O modules exceeds the power supply capacity of the field power supply, you must add an extra power expansion module. Otherwise, an output channel exception may occur.

Failure to follow instructions specified by the manufacturer may result in serious consequences such as death, personal injury, or damage to equipment since the protection provided by the equipment may be impaired.

AVERTISSEMENT

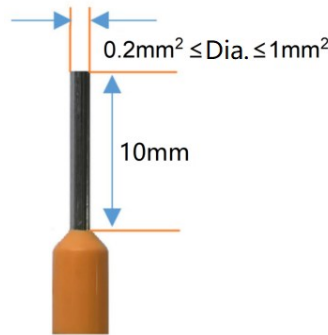
FONCTIONNEMENT INATTENDU DE L'EQUIPEMENT

Calculez la consommation maximale de courant de champ d'un seul module en fonction de la charge de champ réelle. Si la consommation totale de courant de champ de tous les modules d'E/S dépasse la capacité d'alimentation de l'alimentation de champ, vous devez ajouter un module d'extension de puissance supplémentaire. Dans le cas contraire, une exception de canal de sortie peut se produire.

Le fait de ne pas suivre les instructions peut entraîner une défaillance de la protection fournie par l'équipement, ce qui peut entraîner des conséquences graves, comme des blessures ou des dommages à l'équipement.

When connecting a cold-pressed terminal, the terminal must be terminated and checked

in strict accordance with the corresponding termination specifications or requirements, and connect the cold-pressed terminal according to the corresponding node serial number. The conductor should use copper conductor and the conductor core should be larger than 0.2mm^2 and smaller than 1mm^2 (AWG18~AWG24). Cold-pressed terminal parameters are as follows:



! WARNING

UNEXPECTED EQUIPMENT OPERATION

Strip the length of the conductor insulation layer is greater than 10mm to ensure reliable signal connection.

The wire needs to use copper wire and the wire core is greater than or equal to 0.2mm^2 and less than or equal to 1mm^2 to ensure reliable signal connection.

When connecting a cold-press terminal, connect the cold-press terminal strictly in accordance with the corresponding termination specifications or requirements, and connect the cold-press terminal according to the corresponding node serial number.

Do not power on cold-press terminals until they are properly connected or fully locked.

Failure to follow instructions specified by the manufacturer may result in serious consequences such as death, personal injury, or damage to equipment since the protection provided by the equipment may be impaired.

! AVERTISSEMENT

FONCTIONNEMENT INATTENDU DE L'EQUIPEMENT

Dépouillez la longueur de la couche isolante du fil plus de 10mm pour assurer la connexion fiable du signal.

Le conducteur doit utiliser le fil de cuivre et le noyau de fil est supérieur ou égal à $0,2\text{ mm}^2$, inférieur ou égal à 1mm^2 , afin d'assurer la connexion fiable du signal.

Lorsque les terminaux de presse à froid sont terminés, ils doivent être terminés et visualisés en stricte conformité avec les spécifications ou les exigences correspondantes et terminés selon le numéro de série de noeud correspondant.

Il est interdit d'activer les bornes à froid avant qu'elles ne soient correctement articulées ou complètement verrouillées.

Le fait de ne pas suivre les instructions peut entraîner une défaillance de la protection fournie par l'équipement, ce qui peut entraîner des conséquences graves, comme des

blesures ou des dommages à l'équipement.

DANGER

FIRE DANGER

Use the correct wiring rules only for the maximum current capacity of the I/O channel and power supply.

Failure to follow instructions specified by the manufacturer may result in serious consequences such as death, personal injury, or damage to equipment since the protection provided by the equipment may be impaired.

WARNING

UNEXPECTED EQUIPMENT OPERATION

Do not exceed any of the ratings specified in the environmental and electrical characteristics table.

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AVERTISSEMENT

FONCTIONNEMENT INATTENDU DE L'EQUIPEMENT

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Le fait de ne pas suivre les instructions peut entraîner une défaillance de la protection fournie par l'équipement, ce qui peut entraîner des conséquences graves, comme des blessures ou des dommages à l'équipement.

4 Wiring

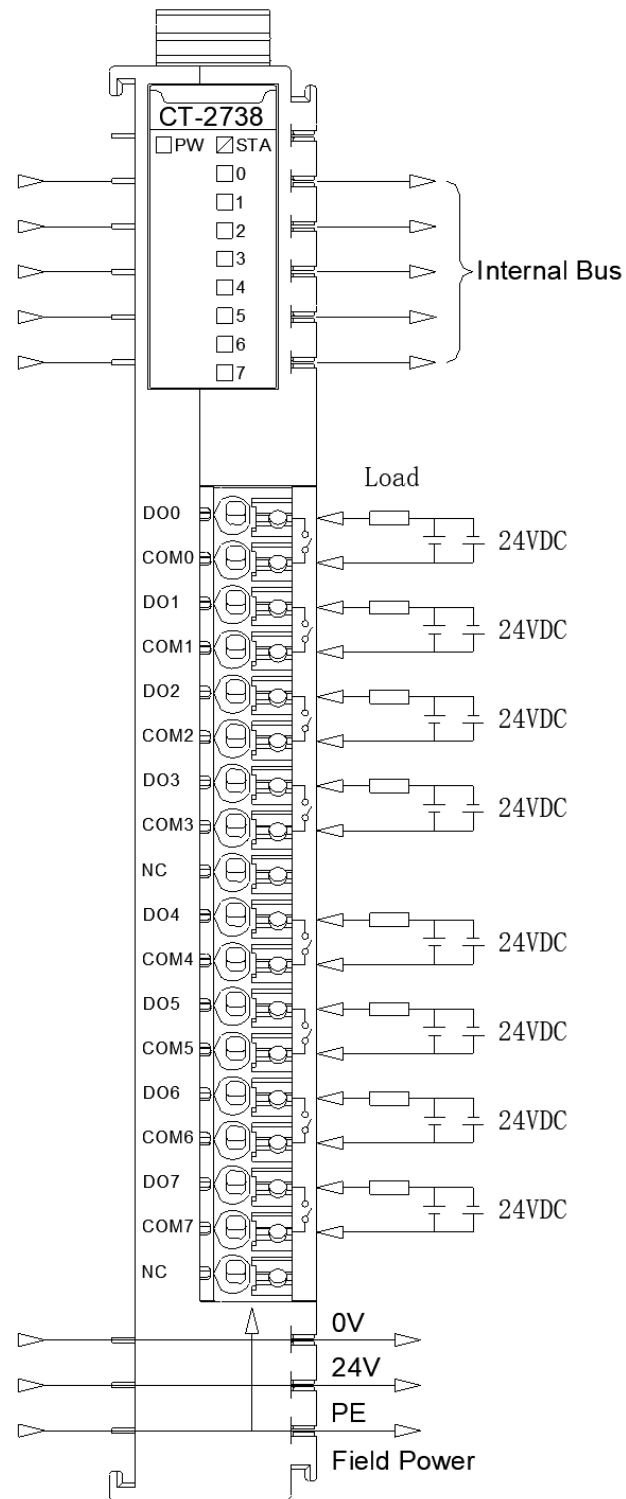


Figure 1 Resistive load wiring diagram



Figure 2 Wiring diagram for inductive loads

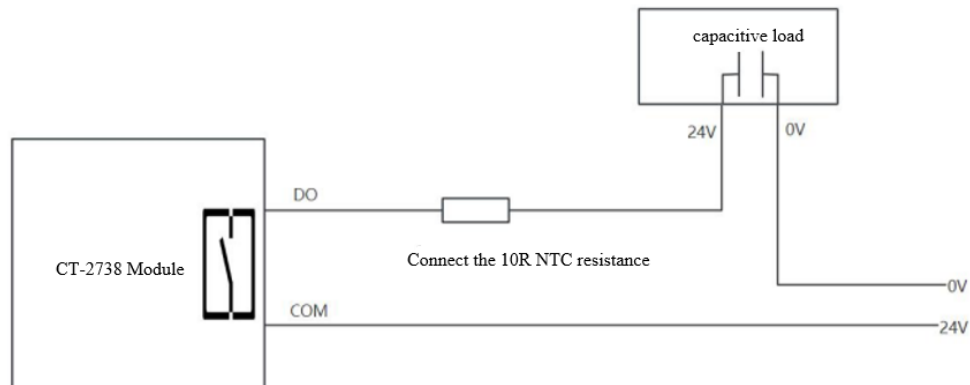


Figure 3 Capacitive load wiring diagram

NOTICE

EQUIPMENT INOPERABLE

Do not crimp the spring terminal with more than the maximum pressure specified for the terminal. Otherwise, the resilience of the spring terminal may be damaged and the terminal rebound may be affected.

Do not press the spring terminal with a sharp tool when removing cable from the channel. Otherwise, the spring terminal will be damaged.

Failure to follow these instructions may result in equipment damage.

5 Process data definition

Output Data								
Bit No	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
Byte 0	DO Ch#7	DO Ch#6	DO Ch#5	DO Ch#4	DO Ch#3	DO Ch#2	DO Ch#1	DO Ch#0

Data description :

DO Ch#(0-7): When the bit is 1, the output signal of corresponding channel is effective and the output contact of relay is closed. When the bit is 0, the output is invalid and the relay contact is disconnected.

0: The output signal is invalid

1: The output signal is valid

6 Configuration parameters definition

Configuration parameters								
Bit No	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
Byte 0	Fault Action for Output Ch#7	Fault Action for Output Ch#6	Fault Action for Output Ch#5	Fault Action for Output Ch#4	Fault Action for Output Ch#3	Fault Action for Output Ch#2	Fault Action for Output Ch#1	Fault Action for Output Ch#0
Byte 1	Fault Value for Output Ch#7	Fault Value for Output Ch#6	Fault Value for Output Ch#5	Fault Value for Output Ch#4	Fault Value for Output Ch#3	Fault Value for Output Ch#2	Fault Value for Output Ch#1	Fault Value for Output Ch#0

Data description:

Fault Action for Output Ch#(0-7): Fault output mode. When IO module detects that internal bus communication is failed and enters offline mode, the output data will be processed in this mode. (Default: 0)

0: Hold the last output state.

1: Output fault value

Fault Value for Output Ch#(0-7): When the fault output mode is 1, this bit would set the fault output value, and when the internal bus of IO module is offline, this setting value will be output. (Default: 0)

0: Output low level.

1: Output high level.

A Dimension drawing

